



**GLASSWERKS L.A., INC.**

***Ten (10) Year Limited Warranty Insulated Glass***

**GLASSWERKS LA, INC.** (hereinafter called "**GLASSWERKS**") provides this warranty with respect to its insulated glass units to **CUSTOMER** (hereinafter called "**PURCHASER**"), and to no other company or person.

**GLASSWERKS** warrants to **PURCHASER** for a period of TEN (10) years from date of manufacture and under normal conditions, the insulated glass units shall be free of material and workmanship defects. **GLASSWERKS** further warrants the seal of the unit(s) against failure resulting in the material obstruction of vision through the units due to an accumulation of dust, moisture or chemical film on internal glass surfaces, with the following exceptions:

Seal failure due to glass breakage; unit(s) which have not been installed in a workmanlike manner and glazed in accordance with the GANA Glazing Manual; unit(s) used or installed in high-moisture environments, i.e. in swimming pool enclosures, greenhouses, solar collectors and refrigeration enclosures; unit(s) used or installed in high vibration environments, i.e. motor vehicles, travel trailers, water craft or aircraft; unit(s) installed with incompatible sealant materials; units that are in excess of the Chart of Limitations (see below) and unit(s) that have been structurally glazed. We will make an exception for silicone sealed units.

**Chart of Limitations**

<u>Glass/Spacer</u>	<u>Glass Area</u>
3.0 mm / Any Spacer	20 sq. ft. max.; long dimension under 84"
4.0 mm / 6 mm Spacer	20 sq. ft. max.; long dimension under 84"
4.0 mm / 8 mm Spacer	30 sq. ft. max.; long dimension under 84"
5.0 mm / 6 mm Spacer	20 sq. ft. max.; long dimension under 96"
5.0 mm / 8 mm Spacer	35 sq. ft. max.; long dimension under 120"
6.0 mm / 6 mm Spacer	20 sq. ft. max.; long dimension under 96" 50
6.0 mm / 8 mm Spacer	sq. ft. max.; long dimension under 144"

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In order to avoid the problems normally experienced with shipping through or installation in higher elevations (2,000 to 4,000 feet), the unit(s) must be equipped with a breather tube to balance atmospheric pressure differentials to the installed altitude. Any unit(s) exposed to moisture conditions prior to installation will not be covered by this warranty.

This limited warranty contained herein is in lieu of all other warranties, either express or implied, including all warranties of merchantability or fitness for a particular purpose, which warranties are hereby expressly disclaimed. This warranty may not be changed except in writing by a duly authorized officer of Glasswerks. Glasswerks specifically makes no warranty as to the suitability of the unit(s) for any particular application.

All warranty claims arising within the applicable period must be presented in writing as soon as possible to **GLASSWERKS**, accompanied where practicable by proof of purchase. Upon verification, **GLASSWERKS** shall, at its option, either furnish the **PURCHASER** replacement unit(s) shipped at **GLASSWERKS'** expense or provide a refund of the original price to the **PURCHASER**.

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